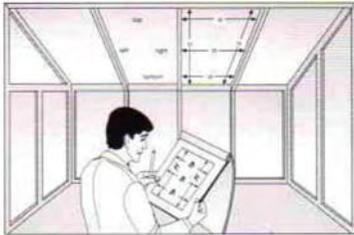




PLEATED
TECHNICAL MANUAL



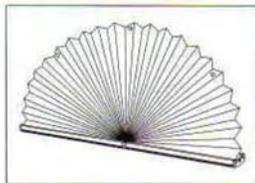
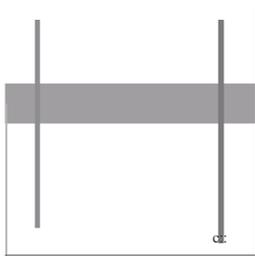
Section 1



Measuring Guidelines

- 1.1 VS1 , VS3, F1 , F3 Page 4
- 1.2 VS4, F2 Slope, Fixed Panels Page 5
- 1.3 Conservatory Roof Blinds Page 6

Section 2



Model Types for Freehanging Blinds

Pre-Tensioned Blinds

- 2.1 VS1, VS1 BR, VS3 Page 10

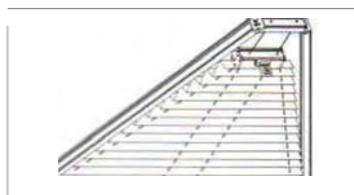
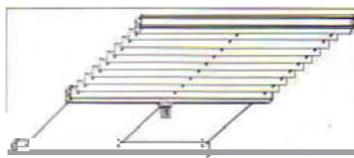
Freehanging Blinds

- 2.2 F1, F3 Page 11

Fixed Panels and Shaped Side Windows

- 2.3 VS4, F Slope 2 Shaped Blinds Page 12
- 2.4 SR1, SD2 Fixed Panels Page 13

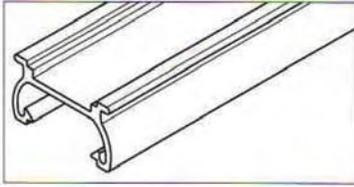
Section 3



Model Types for Roof Blinds

- 3.1 PL11 Rectangular Blinds Page 16
- 3.2 PL41/42 Pentagon/Hexagon Blinds Page 17
- 3.3 PL30/31 Trapezium Blinds Page 18

Section 4



System Information

4.1	Head and Bottom Rail Information	Page 20
4.2	Bracket Options	Page 21
4.3	Operation	Page 22

Section 5

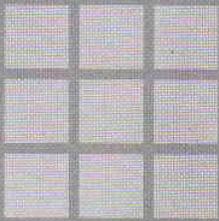
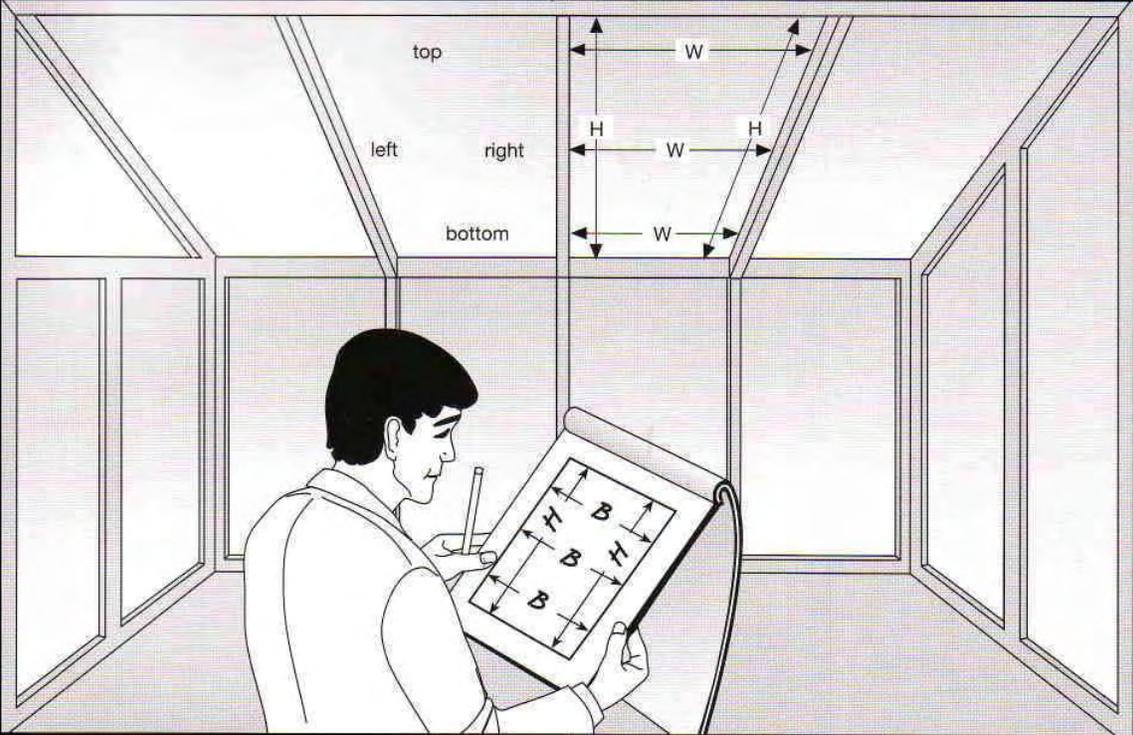


Fitting Instructions

5.1	F1, F3 Freehanging Blinds	Page 24
5.2	VS1, VS3 Pre-Tensioned Blinds	Page 25
5.3	F Slope 2 Shaped Side Blinds	Page 26
	VS4 Shaped Side Blinds	Page 27
5.4	PL11 Rectangular Roof Blinds	Page 28
5.5	PL41/PL42 Pentagon and Hexagon Roof Blinds	Page 29
5.6	PL30/PL31 Trapezium Roof Blinds	Page 30

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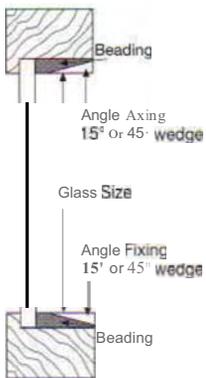


1.1 VS1, VS3, F1, F3

The width and height in either recess or blind size is all that is required to order these type of blinds.

window pane

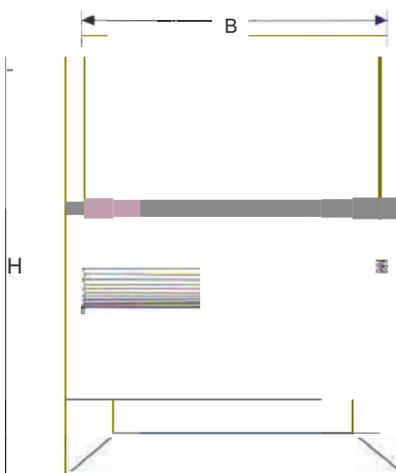
Blind size is the recess measurement - **5mm**



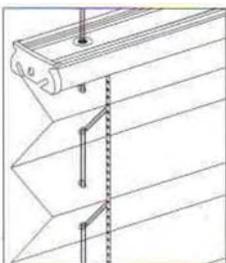
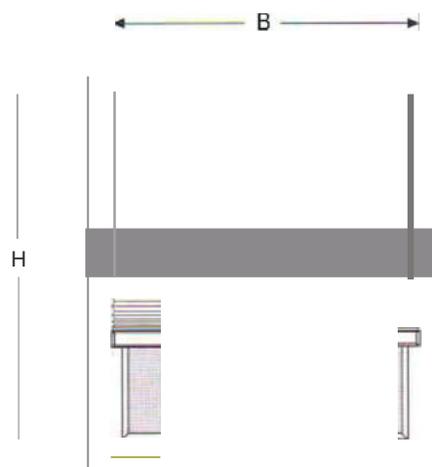
If you are measuring to fit the blind to the window beading, please always give the glass size measurement as blind size and ask for the fabric to be wider than the rail to ensure that when the blind is installed the fabric covers the glass. You will need to use either 15° or 45° wedges during fitting.

Please remember when fitting to the window frame always allow for window furniture and measure the width (B) and height (H) including the overlay to give a blind size measurement.

Inside Recess

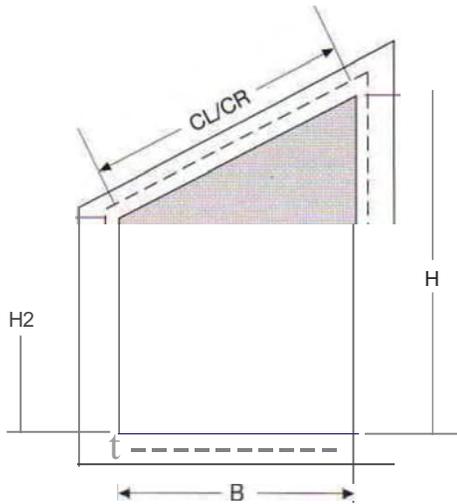


Outside Recess



As standard the width of the fabric is cut to the same size as the rail (excluding end caps). The end cap design will allow for the fabric width to be greater than the rail width. **Please specify fabric width if this is required.**

1.2 VS4, F Slope 2, Fixed Panels



We require all 4 sides measurements as per the diagram. Blind size is recess minus -5mm. If fitting on the window frame please allow for overlay and then give measurements as blind size.

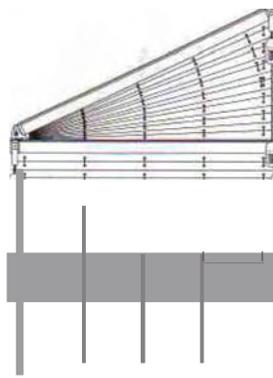
Please note that we can only manufacture blinds with an angle between 5-60° for a VS4 and between 5-50° for a F2 slope.

- H = Height
- B = Width
- H2 = Short Height
- CUCR = Left/Right Hypotenuse

VS4 Slope



F Slope 2

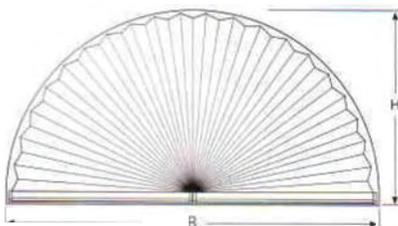


On a VS4 Slope the triangular section is fixed and on a F Slope 2 the blind retracts fully to the angled rail.

Fixed Panels - SR1, SD2

Please always enclose with your order a drawing with the required measurements as indicated.

SR1 FIXED



SD2 FIXED



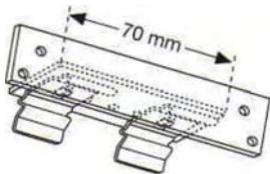
- H = Height
- B = Width
- C = Left/Right Hypotenuse

1.3 Conservatory Roof Blinds

There are many different types of conservatory roofs and it is important that when you measure for pleated blinds you always measure from inside the conservatory looking up.

Always consider which type of brackets and fixings you will be using prior to measuring as you may need to make allowances in your measurements if using alternative fixings. When measuring using the brackets below always mark the frame where the bracket/fixing angle will be fitted with a pencil and measure from this point.

70mm Fixing Bracket



Adjustable Bracket

Holder (recess fixing only)



Face Fixing Angle



We can accept measurements in either recess, blind size or rail size but please read the information below carefully to determine which type of measurement you wish to use.

Recess Size

Please only give **recess measurements** if wish us to make the necessary deductions for the blind to fit within the area that you have measured.

Blind Size

If you give a measurement as blind size on a shaped pleated blind (PL30 and PL31 only) then we will make deductions to the bottomrail only to allow for the rails to fit in the corner of the triangle. These deductions are calculated on the angle of the blind and will vary from blind to blind.

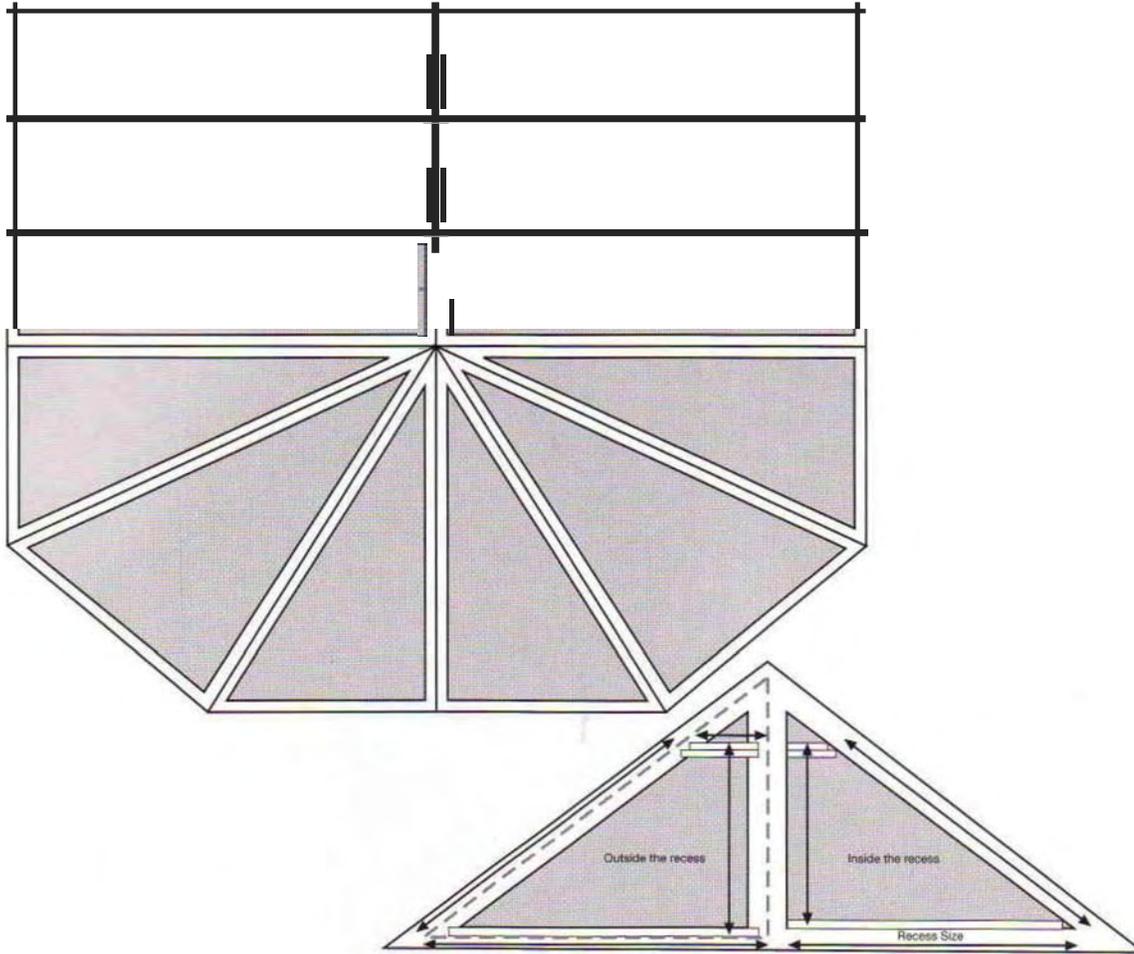
In this instance blind size is the area you wish to cover with the blind and should not be confused with rail size.

If a measurement is given as blind size on all other types of roof blinds (PL11, PL41 /PL42) then the blind will be manufactured exactly to that size.

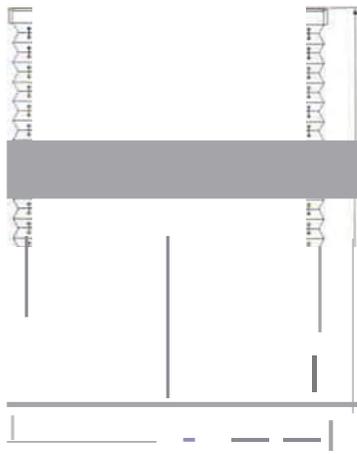
Rail Size

If you give a measurement as rail size then all the rails will be manufactured exactly to that size and no deductions will be made.

A clearly marked sketch of the conservatory roof detailing the shapes and sizes of each blind must be provided at all times. When measuring shaped pleated blinds, please ensure you measure the top rail parallel to the base rail. This will avoid problems when fitting.



PL11
Rectangular Roof



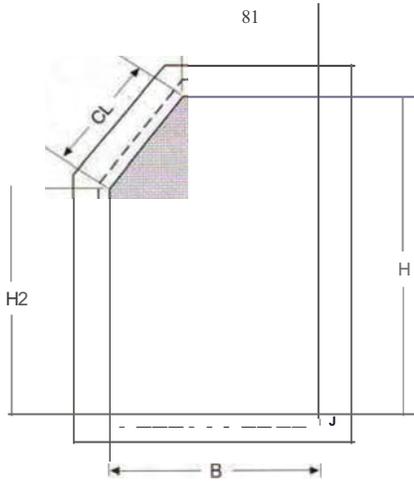
To ensure correct fit always measure the window in several places, and use the narrowest measurement for ordering.

The width and height in either recess or blind size is all that is required to order these type of blinds.

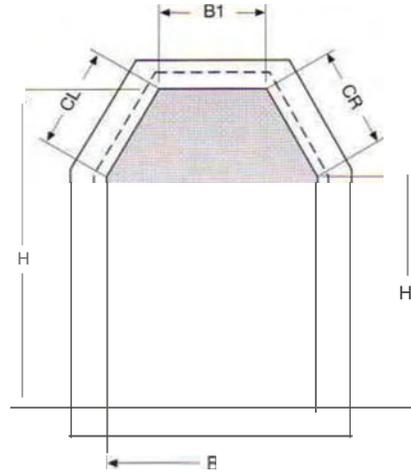
Blind size = recess - 5mm



PL41 Pentagon Roof Blind



PL42 Hexagon Roof Blind



When measuring PL41/PL42 blinds it is imperative that you provide us with the measurements for all sides as indicated on the drawings above. These blinds have a right angle at each side of its base (B) and the top (B1) must be parallel to the base.

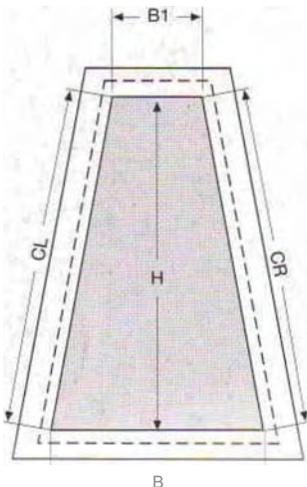
- 8 = Bottom Width
- 81 = Top Width
- H = Perpendicular Height
- H2 = Short Height
- CL = Left Hypotenuse
- CR = Right Hypotenuse

Blind Size = Recess - 5mm

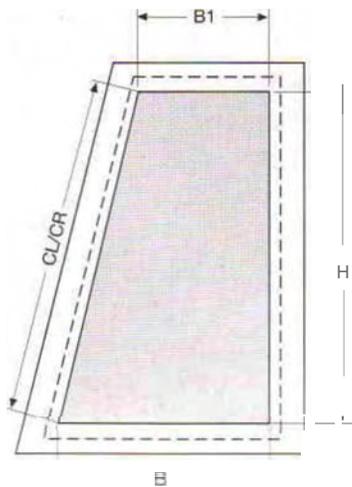
PL30/PL31 Trapezium Roof Blinds

Please always ensure you give the measurements for all sides of the blinds and the perpendicular height and specify clearly on your order if you require the blinds to be manufactured with or without side bars.

PL30



PL31

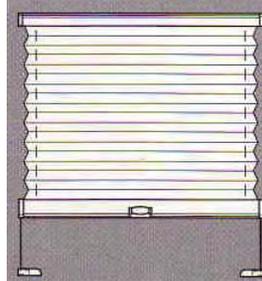


- B = Bottom Width
- B1 = Top Width
- H = Height
- CU/CR = Hypotenuse

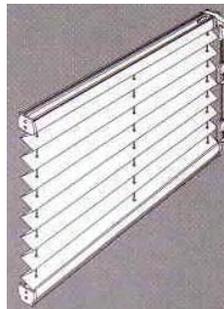
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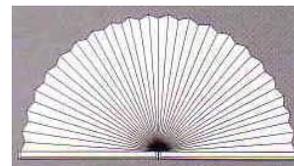
Pre-Tensioned Blinds



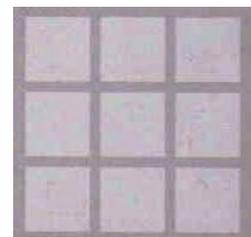
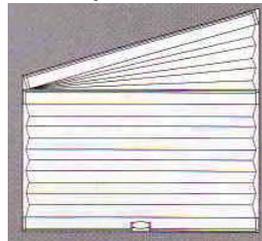
Freehanging Blinds



Fixed Panels



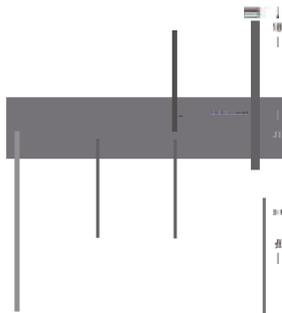
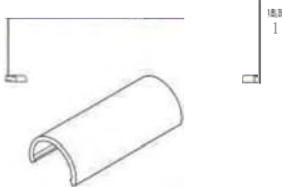
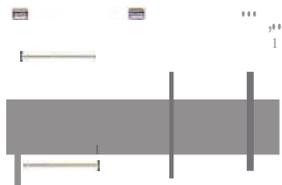
Shaped Side Blinds



2.1 VS1, VS1 BR, VS3

Min Width: 120mm
 Min Height: 200mm
 Or
 Min Width: 120mm
 Min Height: 200mm

Max Width: 1500mm
 Max Height: 1500mm
 Max Width: 1200mm
 Max Height: 2200mm



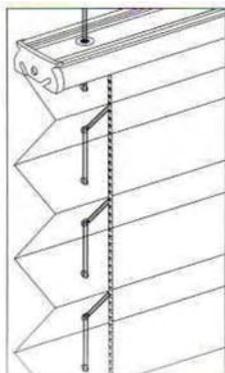
The VS1 blind is the perfect solution for all vertical tilt and turn windows and an alternative option to the standard F1 freehanging blind.

A VS1-BR blind is manufactured exactly the same as a standard VS blind but is supplied with a tensioning rail. The mounting rail completely covers the tension shoes and the floating rail then covers the mounting rail when the blind is in the closed position. This type of blind is often used when fitting inside rounded or angled beading. You may need to use either 15° or 45° wedges during fitting.

The VS3 night and day blind is perfect for combining privacy and protection.

Every blind is manufactured using 2 different qualities of fabrics. A transparent or opaque fabric is often used for day time protection from the sun, and a blackout or dimout quality for evening privacy.

The VS blind eliminates the necessity to have long cords as often found on freehanging blinds. There is no fixed bottomrail and operation is via a handle that is positioned on the floating bottomrail. The blind is held in position using cord guides fixed to the window sill using tension shoes.



Important Information

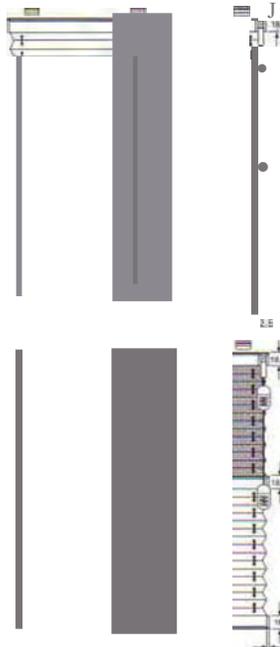
As standard the width of the fabric is cut to the same size as the rail (excluding end caps) on all VS Blinds. The end cap design will allow for the fabric width to be greater than the rail width.

Please specify fabric width if this is required.

2.2 F1, F3

Min Width: 150mm
 Min Height: 300mm

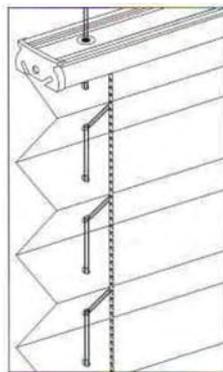
Max Width: 2200mm
 Max Height: 2600mm



The F1 freehanging blind is operated using a pull cord that is equipped with a cord lock to enable the blind to be raised or lowered and set in any position. The cord lock can be positioned on either the left or right side.

The F3 night and day blind is perfect for combining privacy and protection. The F3 blind is manufactured with 2 cord locks positioned on opposite sides.

Every blind is manufactured using 2 different qualities of fabrics. A transparent or opaque fabric is often used for day time protection from the sun, and a blackout or dimout quality for evening privacy.



Important Information

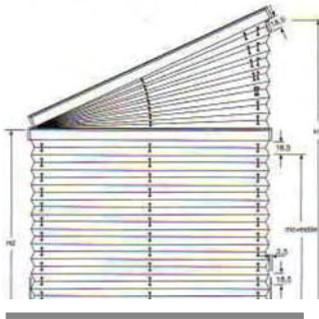
As standard the width of the fabric is cut to the same size as the rail (excluding end caps) on all F Blinds. The end cap design will allow for the fabric width to be greater than the rail width. Please specify fabric width if this is required.

It is also highly recommended that blinds are over 1200mm wide with a drop greater than 1800mm are manufactured with an equal pleat loop cord as the weight of the fabric may distort the pleat.

2.3 VS4, F Slope 2 Shaped Side Windows

VS4 and F4 pleated blinds are perfect for shaped side windows. On a VS4 the triangular section at the top of the blind is fixed. There is a fixed middle rail and operation is via a handle that is positioned on the floating bottomrail. The blind is held in position using cord guides fixed to the window sill using tension shoes.

VS4 (5° – 60°)



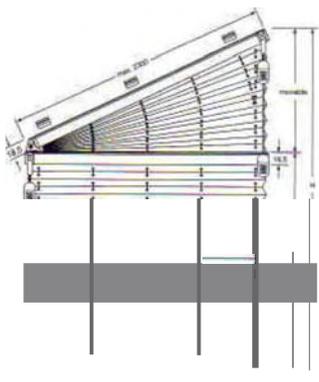
Min Base Width:	300mm
Max Base Width:	1500mm
Min Height:	300mm
Max Height:	1500mm
Max Slope Width:	2300mm

OR

Min Base Width:	300mm
Max Base Width:	1200mm
Min Height: Min Height:	300mm
Max Height:	2200mm
Max Slope Width:	2300mm

F Slope 2 (5° – 50°)

The F Slope 2 blind is operated using a pull cord that is equipped with a cord lock to enable the blind to be raised or lowered and set in any position. The triangular section is also operated by using a pull cord and cord lock mechanism so the blind retracts fully to the angled rail.

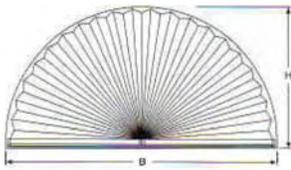


Min Base Width:	300mm
Max Base Width:	1100mm - 50° 1600mm - 45° 1900mm - 30° 2200mm - 15°
Max Height:	2600mm
Max Slope Width:	2300mm

2.4 SR1, SD2 Fixed Panels

The SR1 and SD2 fixed panels are ideal for either arched or triangular shaped side windows.

SR1 Circular Fixed Panel



Min Width: 300mm
Max Width: 1500mm

Min Height: 150mm
Max Height: 750mm

SD2 Triangular Fixed Panel



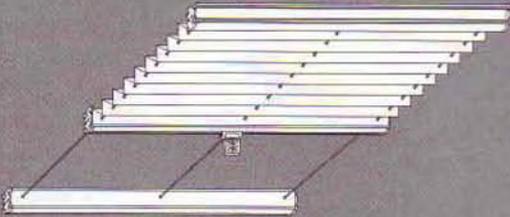
Min Width: 200mm
Max Width: 1600mm

Min Height: 200mm
Max Height: 1600mm

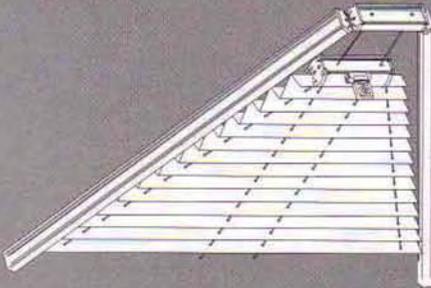
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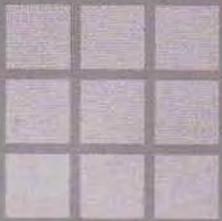
Rectangular Blinds



Shaped Roof Blinds



www.affiniti.com



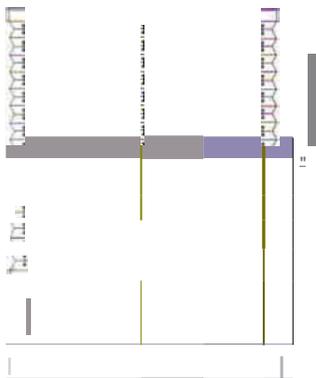
Conservatory Roof Blinds

All pleated conservatory roof blinds have a fixed top and bottom rail with a floating mid rail attached to the fabric. They are operated by moving the mid rail up or down depending on the installation method. The rail will travel parallel to the head and bottom rails due to the figure of eight cording method. Teflon coated steel wires (optional black or white) are used to ensure smooth operation of the blind and to minimise sagging, these can be tensioned on site. All roof blinds are manufactured using our loopcord to ensure the blind has equal pleated and retains its shape.

Obtuse Blinds

If a pleated roof blind has an angle greater than 90° then this is classed as an obtuse blind. It is possible to manufacture these type of blinds as fixed model types (non operational) but it is dependant on the height and width of the blind. A template must be supplied in all instances and only on review of the template are we able to confirm if they can in fact be manufactured.

3.1 PL11 Rectangular Roof Blinds

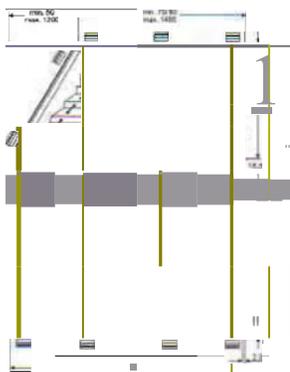


Min Width:	200mm
Max Width:	2000mm
Min Height:	300mm
Max Height:	3800mm

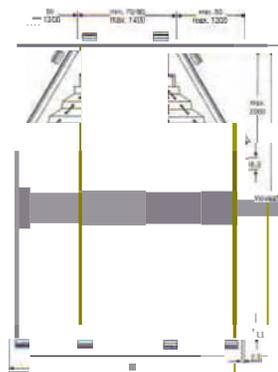
3.2 PL41/PL42 Hexagon & Pentagon Roof Blinds with Side Bars

To prevent the blinds from fanning we offer the option of side bars. These side bars are fixed parallel to the sloping sides and house a cording system that eliminates fanning. The teflon coated steel supporting cables are also secured in the side bars ensuring accurate and easy fitting.

PL41 with Side Bars



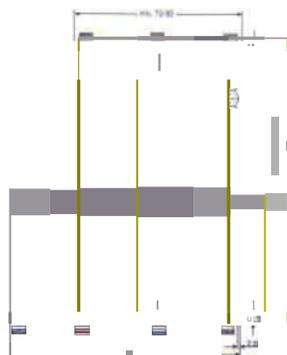
PL42 with Side Bars



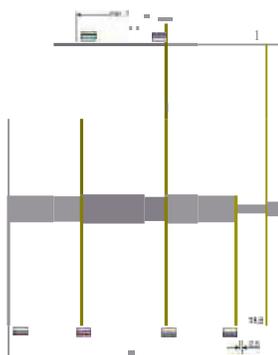
Min Top Width:	70mm
Min Base Width:	300mm
Max Base Width:	1500mm
Min Height	300mm
Max Height	3800mm
Max Height: Trapezium	200cm

PL41/PL42 Hexagon & Pentagon Roof Blinds without Side Bars

PL41 without Side Bars



PL42 without Side Bars

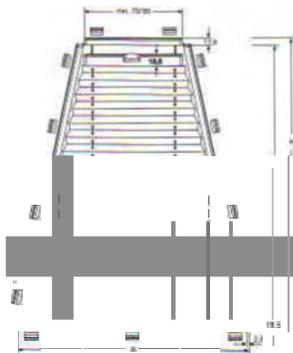


Min Top Width:	70mm
Min Base Width:	300mm
Max Base Width:	1750mm
Min Height:	300mm
Max Height:	3800mm

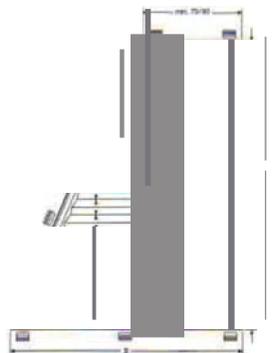
3.3 PL30/PL31 Trapezium Roof Blinds with Side Bars

To prevent the blinds from fanning we offer the option of side bars. These side bars are fixed parallel to the sloping sides and house a cording system that eliminates fanning. The teflon coated steel supporting cables are also secured in the side bars ensuring accurate and easy fitting.

PL30 with Side Bars



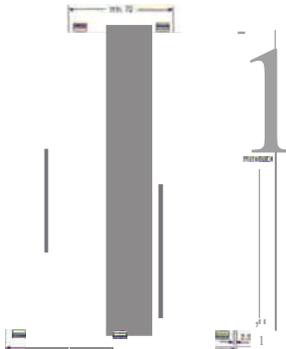
PL31 with Side Bars



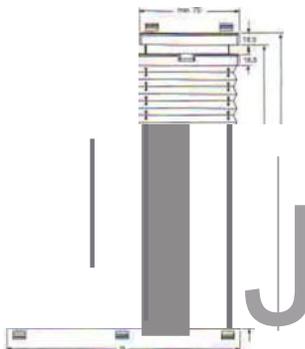
Min Top Width:	70mm
Min Base Width:	300mm
Max Base Width:	1500mm
Min Height:	300mm
Max Height:	2000mm

PL30/PL31 Trapezium Roof Blinds without Side Bars

PL30 without Side Bars

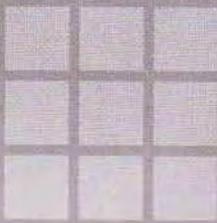
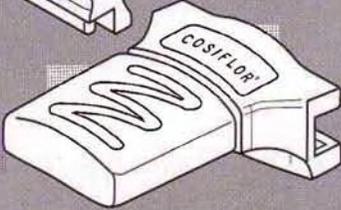
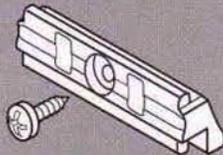
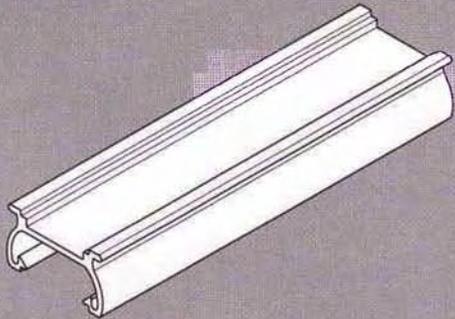


PL31 without Side Bars

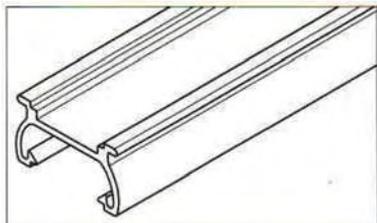


Min Top Width:	70mm
Min Base Width :	300mm
Max Base Width:	1750mm
Min Height:	300mm
Max Height:	3000mm

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4.1 Head and Bottom Rail Information



Head and bottom rails are made of extruded aluminium and are available in 2 colours. White powder coating as standard, black-brown powder coating available upon request. All visible components and accessories are co-ordinated with the head and bottom rails in either white or black-brown.

Freehanging Blinds

<i>Model Type</i>	<i>Top Rail</i>	<i>Moving Rail</i>	<i>Bottom Rail</i>	<i>Diagonal Rail</i>
F1 Freehanging Blind with Cord Lock	20x18.5mm		20x18.5mm	
F3 Freehanging Blind with Cord Lock	20x18.5mm	20x18.5mm	20x18.5mm	
F Slope 2 Freehanging with Cord Lock	20x18.5mm		20x18.5mm	20x18.5mm

Pre-Tensioned Blinds and Fixed Panels

<i>Model Type</i>	<i>Top Rail</i>	<i>Moving Rail</i>	<i>Bottom Rail</i>	<i>Diagonal Rail</i>
VS1 Pre-Tensioned Blind	20x18.5mm		20x18.5mm	
VS1 - BR Pre-Tensioned blind	20x18.5mm	20x18.5mm	11.4x7.5mm	
VS3 Pre-Tensioned Blind	20x18.5mm	20x18.5mm	20x18.5mm	
VS 4 Sloping Pre-Tensioned Blind		20x18.5mm	20x18.5mm	20x11.6mm
SR1 Circular Fixed Panel			20x11.6mm	
S02 Triangular Fixed Panel			20x11.6mm	20x11.6mm

Roof Blinds without Side Bars

<i>Model Type</i>	<i>Top Rail</i>	<i>Moving Rail</i>	<i>Bottom Rail</i>
PL11 Rectangular Roof Blind	20x18.5mm	20x18.5mm	20x18.5mm
PL41 Pentagon Shaped Blind	20x18.5mm	20x18.5mm	20x18.5mm
PL42 Hexagon Shaped Blind	20x18.5mm	20x18.5mm	20x18.5mm
PL30 Trapezium Shaped Blind	20x18.5mm	20x18.5mm	20x18.5mm
PL31 Trapezium Shaped Blind	20x18.5mm	20x18.5mm	20x18.5mm

Roof Blinds with Side Bars

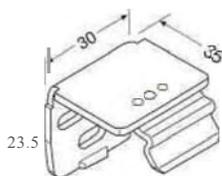
<i>Model Type</i>	<i>Top Rail</i>	<i>Moving Rail</i>	<i>Bottom Rail</i>	<i>Diagonal Rail</i>
PL41 Pentagon with Side Bars	20x11.6mm	20x18.5mm	20x18.5mm	20x11.6mm
PL42 Hexagon with Side Bars	20x11.6mm	20x18.5mm	20x18.5mm	20x11.6mm
PL30 Trapezium with Side Bars	20x11.6mm	20x18.5mm	20x18.5mm	20x11.6mm
PL31 Trapezium with Side Bars	20x11.6mm	20x18.5mm	20x18.5mm	20x11.6mm

4.2 Bracket Options

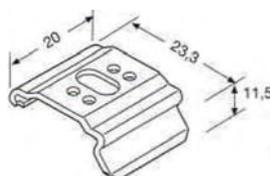
All brackets and fastenings are colour coordinated with head and bottomrails. Always consider the type of fixings you are using when measuring as you may need to order extension brackets to avoid any window furniture. Please write your bracket requirements clearly on your order.

Freehanging and Pre-Tensioned Blinds

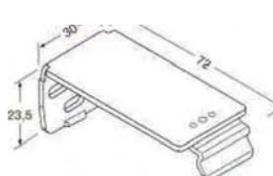
Face Fix Bracket



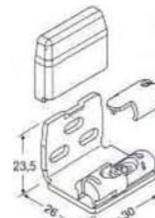
Top Fix Bracket



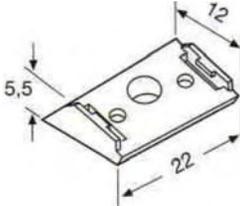
Extensions Face Fix Bracket



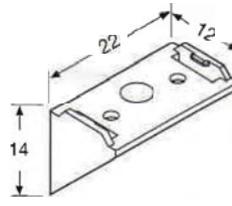
VS Face Fix Bracket



Angle Fixing 15°



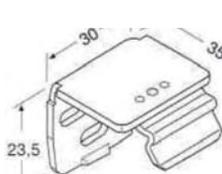
Angle Fixing 45°



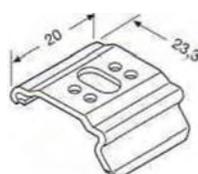
All Skylight Blinds (PL11, PL30, PL31, PL41, PL42)

Always consider which type of brackets and fixings you will be using prior to measuring as you may need to make allowances in your measurements if using alternative fixings.

Face Fix Bracket



Top Fix Bracket



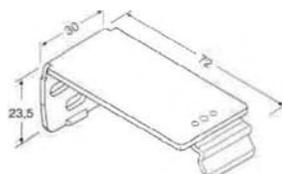
Tension Button



Brass Tension Button

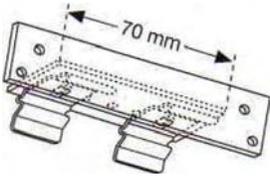


Extension Face Fix Bracket



Sometimes it is difficult to get good fixings in the apex of the conservatory. These problems can be overcome by using other types of fixings such as the aluminium powder coated fixing angle, the 70mm fixing bracket or the adjustable bracket holder. This then makes a solid fixing onto which a standard top fix bracket can be mounted.

70mm Fixing Bracket



Adjustable Bracket Holder (recess fixing only)



Face Fixing Angle



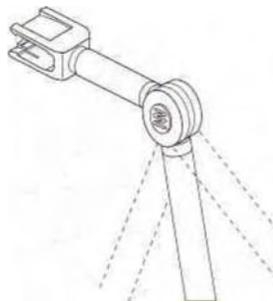
4.3 Operation

All roof blinds are operated by using an operating rod. There are 2 types of operating rods available in four different sizes: 1000, 1500, 2000, 3000mm,

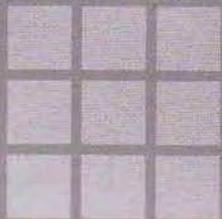
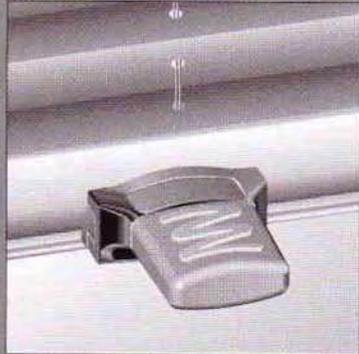
Type A: Without Joint



Type B: With Joint



AFFINITI™
BLINDS FOR LIVING



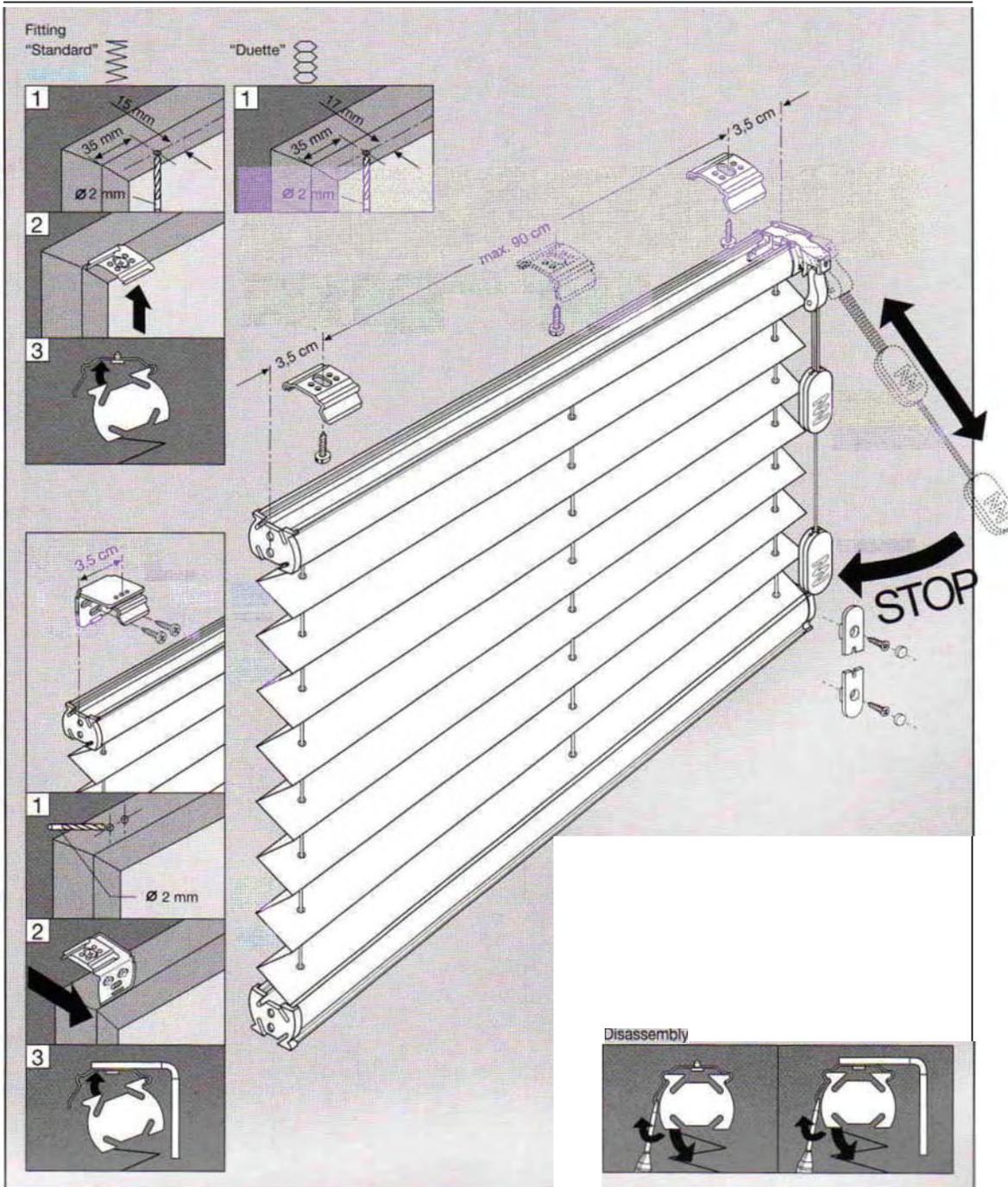
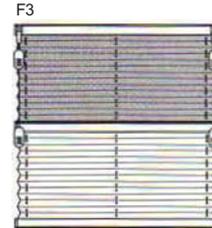
5.1 Freehanging Blinds



AFFINITI™ F1, F3

Freehanging with cord lock

A F F I N I T I
BLINDS FOR LIVING



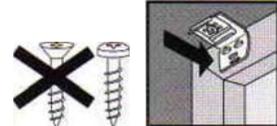
5.2 Pre-Tensioned Blinds



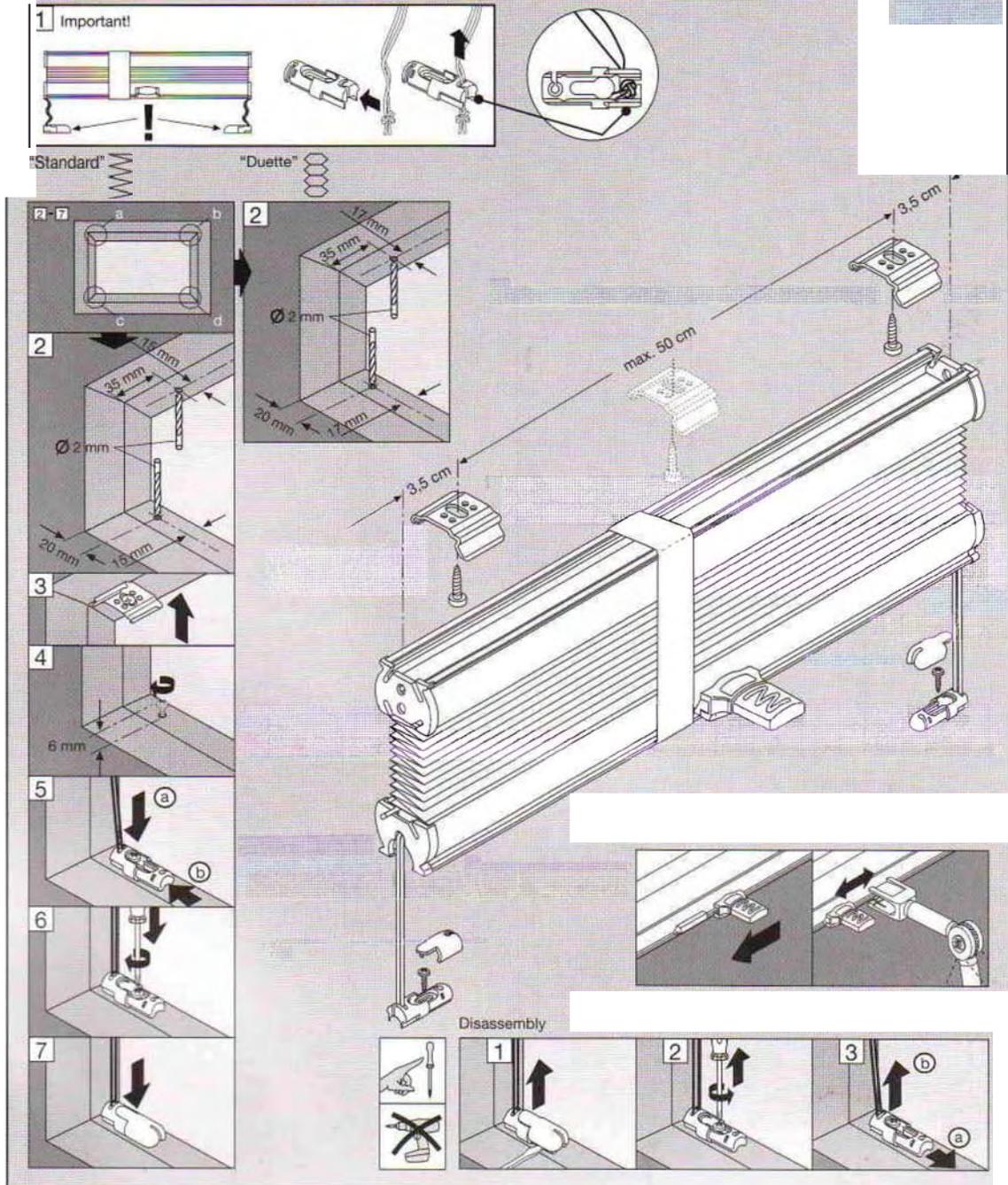
AFFINITr" VS1, VS3

Please use enclosed screws only

AFFINITI"
BLINDS FOR LIVING



Fitting



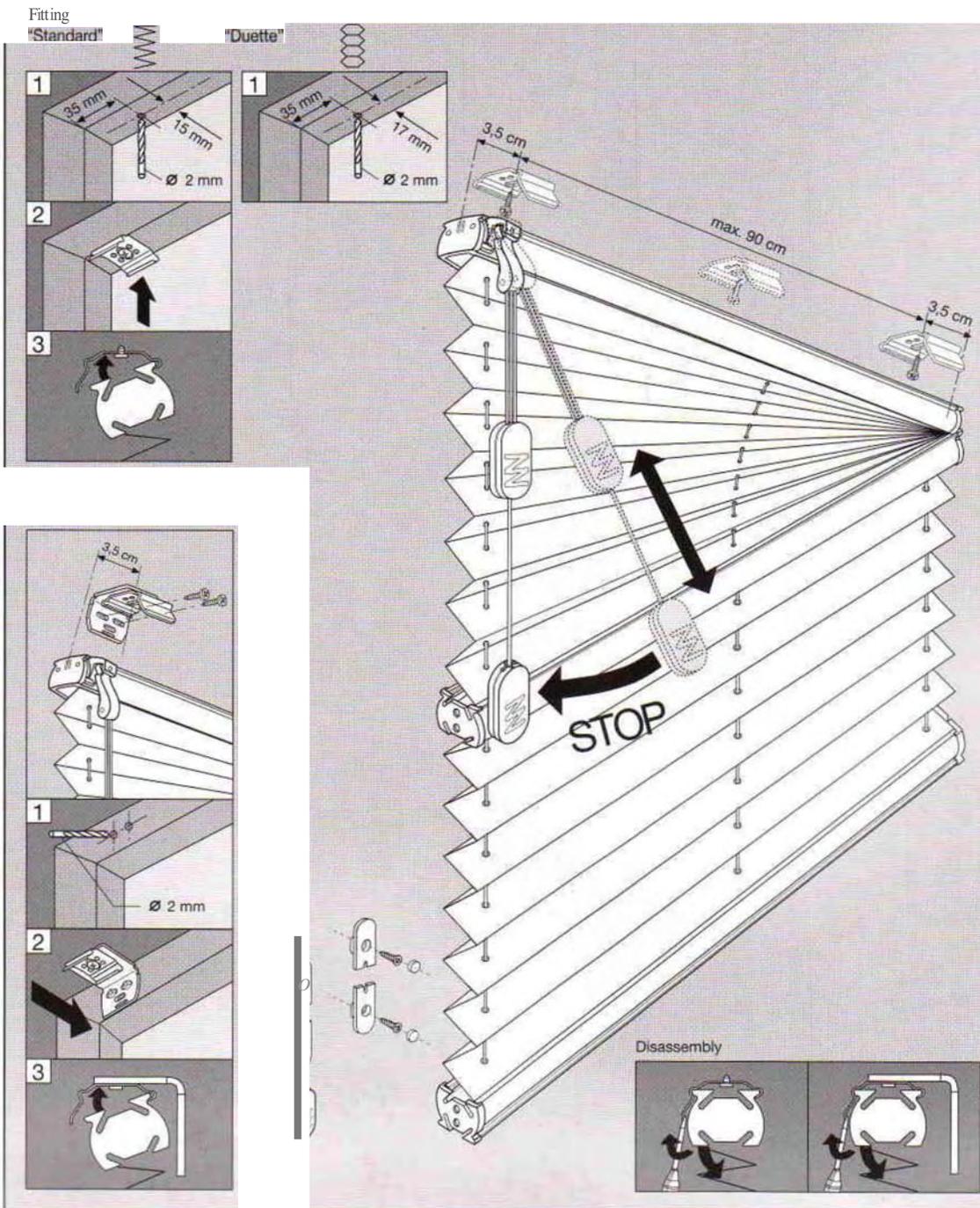
5.3 Shaped Side Blinds



AFFINITI™ F Slope 2

Freehanging with cord lock

AFFINITI
BLINDS FOR LIVING



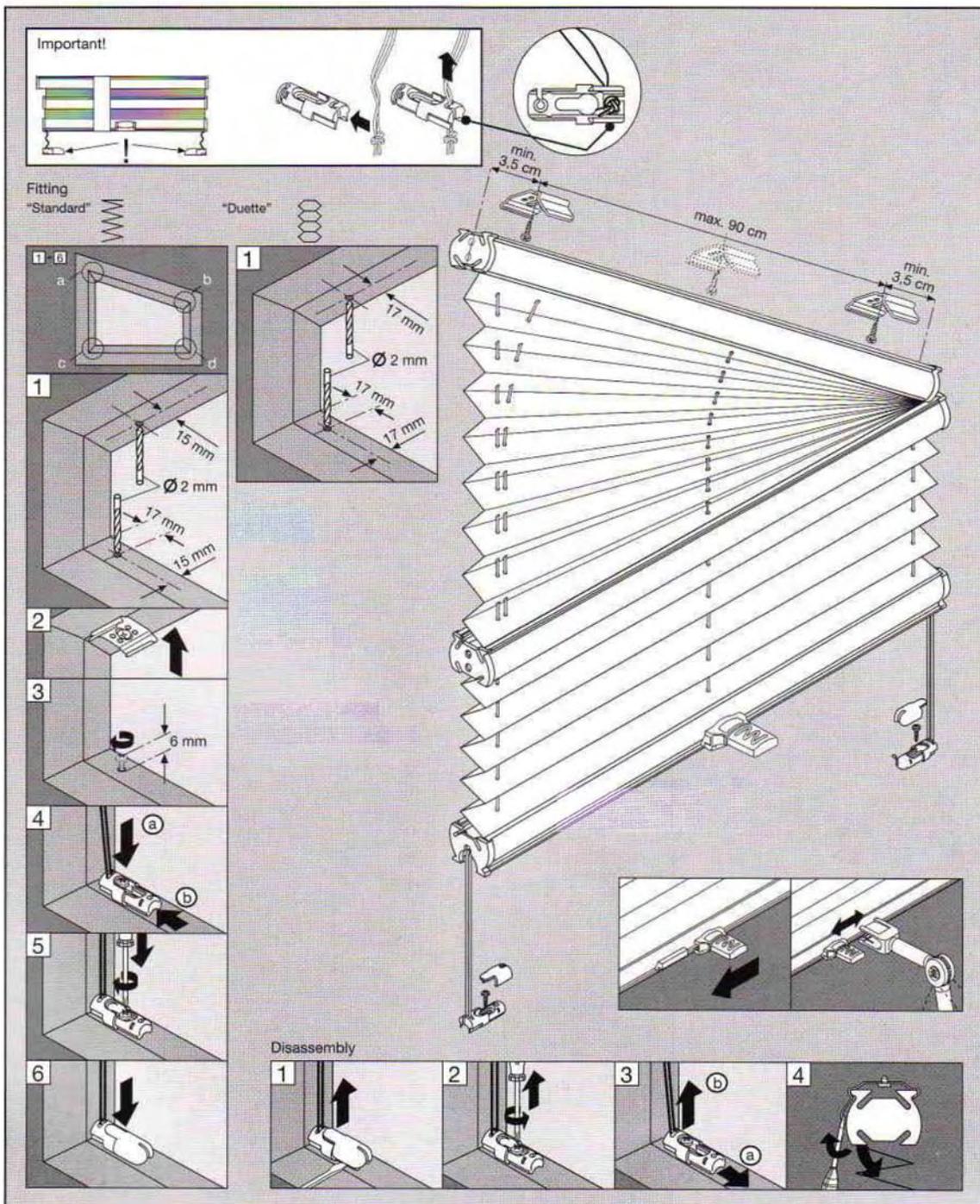
5.3 Shaped Side Blinds



AFFINITr[®] VS4 Slope

Please use enclosed screws only

A F F I N I T I
BLINDS FOR LIVING

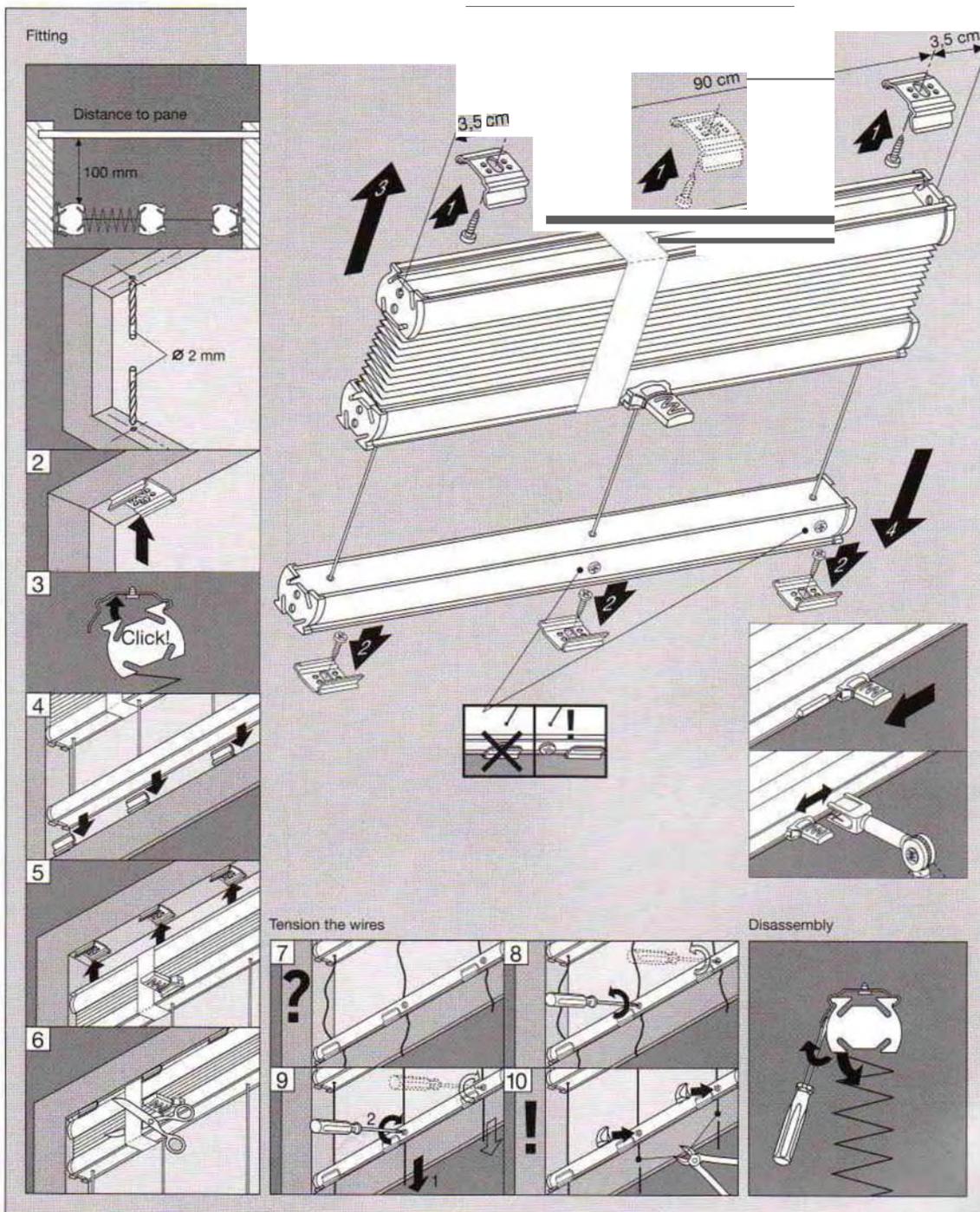


5.4 Rectangular Roof Blinds



AFFINITr"PL11

AFFINITI'
BLINDS FOR LIVING



5.5 Pentagon and Hexagon Roof Blinds

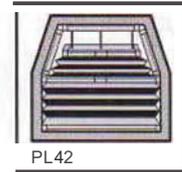
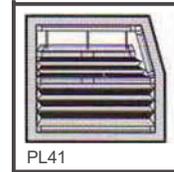


AFFINITI™ PL41 , PL42 with Side Bars

Fitting instructions with side bars

AFFINITI™

BLINDS FOR LIVING



Fitting

Operation

Tension the wires

Disassembly

1 $\varnothing 2 \text{ mm}$

2

3-6

3

4

5/6

7

8 **9**

12 **11**

1.5-3.5 cm

1.5-3.5 cm

max. 50 cm

1.5-3.5 cm

3.5 cm

max. 50 cm

3.5 cm

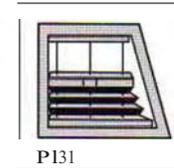
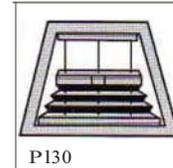
5.6 Trapezium Roof Blinds



AFFINITI™ PL30, PL31 without Side Bars

Fitting instructions with side bars

AFFINITI
BLINDS FOR LIVING



Fitting

1,5-3,5 cm max. 50 cm 1,5-3,5 cm

1 \varnothing 2 mm

2

3-4

3

4

5

3,5 cm max. 50 cm 3,5 cm

Tension the wires

6 ?

7

8

9 !

Disassembly

ORDER FORM

FOR OFFICE USE

REF No. 1

Account Name:	Fabric Name:
Account No.....	Fabric Colour:
Order No:	Teflon Colour:
Order Date:	Wand Type:

CUSTOMER DETAILS:

NAME:

ADDRESS:

TEL NO.: POSTCODE

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B =Bottom Width - B1 =Top Width - CL =Left Hypotenuse - CR =Right Hypotenuse
H Perpendicular Height - H2 Short Height

Rail Colour D White O Black/Brown	Side Bars D Yes D No	Blind Size	Recess Size	Rail Size																																																
Blind Ref. <table border="1" style="width: 100%;"><tr><td>B</td><td> </td></tr><tr><td>B1</td><td> </td></tr><tr><td>H</td><td> </td></tr><tr><td>H2</td><td> </td></tr><tr><td>CL</td><td> </td></tr><tr><td>CR</td><td> </td></tr></table>	B		B1		H		H2		CL		CR		Blind Ref. <table border="1" style="width: 100%;"><tr><td>B</td><td> </td></tr><tr><td>B1</td><td> </td></tr><tr><td>H</td><td> </td></tr><tr><td>H2</td><td> </td></tr><tr><td>CL</td><td> </td></tr><tr><td>CR</td><td> </td></tr></table>	B		B1		H		H2		CL		CR		Blind Ref. <table border="1" style="width: 100%;"><tr><td>B</td><td> </td></tr><tr><td>B1</td><td> </td></tr><tr><td>H</td><td> </td></tr><tr><td>H2</td><td> </td></tr><tr><td>CL</td><td> </td></tr><tr><td>CR</td><td> </td></tr></table>	B		B1		H		H2		CL		CR		Blind Ref. <table border="1" style="width: 100%;"><tr><td>B</td><td> </td></tr><tr><td>B1</td><td> </td></tr><tr><td>H</td><td> </td></tr><tr><td>H2</td><td> </td></tr><tr><td>CL</td><td> </td></tr><tr><td>CR</td><td> </td></tr></table>	B		B1		H		H2		CL		CR		
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SPECIAL INSTRUCTIONS:

SIGNATURE:



Wake up in heaven with



... crisp, clean, unspoilt whites

